

IN THE SPECIFICATION:

Paragraph [0005] has been replaced as follows:

B1
[0005] -- The present invention provides for a tubular formed body defining a longitudinal axis and made of several layers of rolled-up lined corrugated cardboard having flutes extending in a direction of the longitudinal axis, wherein at least some of adjoining one of the layers are securely connected to one another through a form-fitting engagement.--

Paragraph [0007] has been amended as follows:

B2
[0007] --According to another feature of the present invention, the form-fitting engagement of adjoining layers may be implemented through punching of tongues for fit in complementary openings, whereby the tongues engage in the openings during roll-up operation. Suitably, the engagement of the tongues in the complementary openings is realized under a certain frictional fit to thereby ensure a sufficient securement of the layers relative to one another.--

Paragraph [0016] has been amended as follows:

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B3
[0016] -- Turning now to the drawing, and in particular to FIG. 1, there is shown a top and side perspective illustration of a semi-finished tubular formed body according to the present invention, which is fabricated from a blank 1 made of corrugated cardboard that can be lined on both sides. The blank 1 has a strip-shaped configuration and is subdivided in a series of successive sections which form layers 2 of a multi-layer formed body after rolling up the blank 1, as

B3
cont.

shown in FIG. 2. The layers 2 are separated in end-to-end relationship and from one another by score lines 5 of a length that is so selected that a substantially play-free support of single layers 2 is realized when rolling up the blank 1. The score lines 5 extend across the longitudinal extension of the blank 1 in parallel relationship to the flutes of the corrugated cardboard and define a weak material zone to realize easy folding of the blank 1 during the rolling operation.--.

Paragraph [0017] has been amended as follows:

B4

[0017] --Punched in the area of the score lines 5 are complementary tongues 3 and openings 4 which engage during rolling operation, thereby establishing a form-fitting joint. The tongues 3 and the openings 4 are so dimensioned as to realize a friction engagement when fitted together so as to secure the individual layers 2 relative to one another.--.
